

Accurate

TECHNOLOGY INC.

Linear Digital Measuring Systems

ProScale RF Receiver



User Manual

Firmware version 1.0 and greater

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Firmware Version 1.000

ATTENTION

The ProScale RF Receiver is only compatible with ProScale General Purpose Displays that are equipped with an integral RF transmitter AND firmware version 2.1x or above.

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FCC NOTICE

This equipment has been tested and found to comply with the limits for a class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and the receiver.
- Connect the equipment to an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/television technician for help.

Operation with non-approved equipment is likely to result in interference to radio and TV reception. The user is cautioned that changes and modifications made to the equipment without the approval of the manufacturer could void the user's authority to operate this equipment.

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Introduction

Thank you for purchasing the ProScale receiver system. This radio receiver unit is designed to be used in conjunction with Accurate Technology, Inc. ProScale™ linear measuring systems that are equipped with integral RF transmitters (digital display firmware version 2.1 or above).

The purpose of this system is to provide a **one-way** wireless data communication channel between a ProScale measuring system and a computer or other computing device. Depending on the receiver model that you have purchased, the unit has the ability to receive signals from either a single ProScale display or several displays.

The receiver provides RS-232 serial data in standard ASCII text format and may be configured for various output formats. In addition, the receiver will support standard baud rates from 2400 to 115200 bits per second.

The following is a list of features for the ProScale RF receiver:

- Six output formats to support various data collection requirements.
- Programmable data field delimiter character.
- Programmable line terminator.
- Record start sentinel character enable/disable.
- Character echo enable/disable.
- Baud rate selection.
- System ID selection. Prevents interference from multiple Pro-RF systems.
- Typical signal range: 50' to 100' depending on the environment.
- Serial output transmit/receive reversal via jumper selection (null modem). Allows unit to switch from slave mode (PC use) to master mode (for use with other devices).
- Receiver configuration is stored in non-volatile memory. Configuration is completed using a standard terminal program such as HyperTerminal™.

What This Manual Contains

This Manual covers only the ProScale-RF Digital Display **Receiver**. It is intended to supplement the ProScale manual part number 800-1097-001, covering the operation of the Wireless Digital Display.

Terminology

This section provides a brief description of terms used within this manual.

ASCII Text – Standard English text that is used in conjunction with computers. This can include upper and lower case letters, numbers and punctuation.

Field – A field is an individual data element such as position, units or other information.

Delimiter – A character that is used to separate individual fields from one another, such as a space or tab.

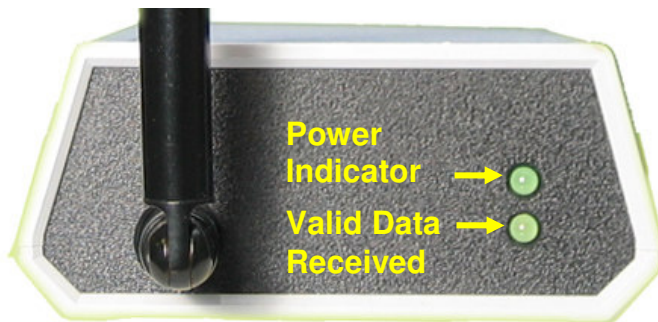
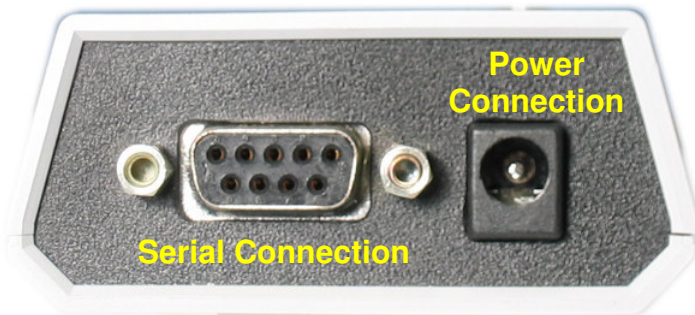
Entry Record – A group of fields separated by delimiter characters that together form an entry in a computer file.

Terminator – A special character(s) that is used to terminate an entry record.

Record Start Marker – A special character that is used to indicate the start of a record being received. In this case, the marker is an asterisk (*).

The ProScale RF receiver is simple to install and connect to a PC.

1. Connect the low voltage DC power supply (provided) to the rear of the receiver. Plug the power supply into an AC outlet. The top green LED on the front of the receiver will illuminate.
2. Connect the male (pin) end of the DB-9 serial cable (provided) to the rear of the receiver. Connect the female (socket) end to the PC serial port. *Note: If using a newer laptop computer, there may be no RS-232 port installed on your PC. In this case, it is recommended that you purchase a USB/Serial adapter from your local office supply store.*
3. Set the receiver in a location that is centrally located to receive signals from your ProScale display(s). Do not place the receiver next to large metal objects such as a filing cabinet as this may significantly reduce the receiving range.



Depending on the receiver model you have purchased, the unit has the ability to receive signals from either a Single ProScale RF display or from Multiple ProScale RF displays.

After the receiver is connected to the computer and power applied, the unit can be configured for operation.

Start a terminal emulation program such as HyperTerminal™. Configure the terminal program for the serial port being used to communicate with the receiver.

The following are the default port settings of the receiver:

- 9600 baud
- 8 data bits
- No parity
- 1 stop bit.
- Flow Control: None

Although the receiver can be configured for different baud rates, the other communications parameters are fixed and cannot be altered.

When the serial port has been configured and opened, the user can test the communications by requesting the receiver's firmware version. This is accomplished by typing the command letter v or V followed by the ENTER key. The receiver will respond with: "**ProScale Receiver V1.000**" or similar message.

Command Format

The receiver uses a standard format for all configuration commands.

1. A single command letter. Lower case letters allow the current parameter state to be viewed without modification. Upper case letters allow the user to change the parameter configuration.
2. One or more characters are used when modifying configuration parameters. They have no effect when parameters are viewed (lower case command letters).

The following is a list of command letters and their meanings:

- V** – Firmware version ID. No parameters.
- S** – System ID. Used to configure the receiver to only accept signals from ProScale-RF displays that have the same system ID. This prevents signals from other ProScale-RF displays with different system ID's within radio range from being received. The default is 0.
- O** – Output mode. Formats the record text for the desired data content. See **Output Modes** on page 9 for more information. The default is mode 3; position, units and display ID.
- D** – Configures the delimiting character that is used to separate fields within a record. The default is a space.
- E** – Enables or disables the character echo when typing in data from the terminal program. The default is ON.
- M** – Record Start Marker. Enables or disables the use of the new record start (sentinel) character, which is an *. When enabled, each new record received starts with an asterisk (*). The default is OFF.
- T** – Record Terminator. Each record can be terminated with either a carriage return or carriage return and line feed. The default is carriage return and line feed (CR/LF)
- B** – Baud Rate. Sets the baud rate used to communicate with the receiver. The default is 9600 bits per second.

See a list of command examples beginning on page 14.

Output Modes

There are six output modes available on the ProScale RF receiver. The first five are ASCII text formats and the sixth mode is a binary data mode that provides partial message emulation for Accurate Technology's ProRF™ **two-way** radio system. This provides backward compatibility for applications that were designed using the ProRF system.

<u>Mode</u>	<u>Description</u>
0	Position only
1	Position with units type (MM or IN)
2	Position with display (transmitter) ID
3	Position with units and display ID
4	Full Message Display
5	Binary Mode ProRF emulation <i>(Use this mode when interfacing with TigerStop™)</i>

In the case of output mode 0, an ASCII position is provided followed by the programmed terminator; carriage return or carriage return and line feed (CR or CR/LF). In the other text modes, each field is separated by the programmed delimiting character (<space> by default). The entire line or record is then followed by the programmed terminating character.

The following are examples of output modes 0 through 3:

Output mode 0

Position<terminator>

Example:

inches:	5.637
millimeters	28.35

Output mode 1

Position<delimiter>Units<terminator>

Example:

inches with <space> delimiter:	5.637 IN
millimeters with <space> delimiter:	28.35 MM

Output mode 2

Position<delimiter>ID<terminator>

Example:

inches with <space> delimiter, unit ID 3:	5.637 3
millimeters with <space> delimiter, unit ID 2:	28.35 2

Output mode 3

Position<delimiter>Units<delimiter>ID<terminator>

Example:

inches with <space> delimiter, unit ID 3:	5.637 IN 3
millimeters with <space> delimiter, unit ID 2:	28.35 MM 2

Output mode 4

Full Message Display

The full message display mode provides two types of messages depending on the type of signal received.

- Position Information
- Status Information

When **position** information is received, the resulting message output is:

Position<delimiter>Units<delimiter>ID<delimiter>Signal Strength<terminator>

When **status** information is received, the resulting message output is:

Drift status<delimiter>Battery status<delimiter>ID<delimiter>Signal Strength<terminator>

The position information is similar to Output Mode 3 with the addition of a signal strength indication. Signal strength is represented by a value from 0 to 7 where 0 is a very weak signal and 7 is a very strong signal. This can be used for verifying the quality of signal reception from a particular transmitter location.

The status information is used in conjunction with the drift monitor feature of the ProScale General Purpose display. If the drift monitor is enabled on the display and movement is detected outside the drift tolerance range, the display will indicate a drift condition and a drift signal will be sent on the RF channel. If a low battery condition is detected, this will also be indicated in the status information.

In the case of the Full Message Display option, the “delete previous measurement” message (see: *Deleting a previous measurement record*) is in the format:

DEL<delimiter>ENTRY<delimiter>ID<delimiter>Signal Strength<terminator>,

where DEL is substituted for the position and ENTRY is substituted for the units.

Example (position information):

inches with <space> delimiter, unit ID 3, signal strength 5:	5.637 IN 3 5
millimeters with <space> delimiter, unit ID 2, signal strength 7:	28.35 MM 2 7

Output mode 5

Binary mode output, ProRF emulation

This output mode is intended to be used with applications that were designed for the ProRF **two-way** radio interface system. The output from this receiver is a small subset of the functionality from the ProRF. Since the ProScale RF receiver is **one-way** only, no acknowledgment signal can be sent back to the display.

The binary message packet reports a combination position/status message. This message packet is described below in an outline format. For detailed information regarding the ProRF communication format, review the document entitled: “*ProRF System Definition and Communications Protocol Architecture*” available from Accurate Technology, Inc.

Measurement Sample:

Receiver's Address [255] (Base)	Sender's Address [1 –254]	Command Header ['A']	RSSI Value ['1' – '7'] 1 = low signal 7 = high signal	Message Packet ID [0 – 255]	Number of Data Bytes [13]
Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6

Module Type [1]	Module Status [0 – 0xFF]	Encoder Status [0 – 0xFF]	Data Capture Latch [0 – 0xFF]	Units of Operation [0] = mm. [1] = in.	ASCII Position Data ['0' – '9' ':' '-']
Byte 7	Byte 8	Byte 9	Byte 10	Byte 11	Bytes 12 - 19

Note: In the ProScale RF emulation mode, bytes 7 through 10 of the message are fixed at 1, 0, 1, and 1 respectively.

Example:

Position packet message, position 8.537 inches from display unit ID 1, signal strength 5, message 34.

Byte Number	Value	Description
1	255	Destination address (receiver)
2	1	Display address ID
3	'A'	Position command character ASCII A
4	'5'	Signal strength ASCII 5
5	34	Message ID
6	13	Number of data bytes to follow
7	1	Always 1
8	0	Always 0
9	1	Always 1
10	1	Always 1
11	1	1 = inches, 0 = mm
12	' '	space if positive, '-' if negative
13	' '	hundreds digit
14	' '	tens digit
15	'8'	ones digit
16	'.'	decimal point
17	'5'	tenths digit
18	'3'	hundredths digit
19	'7'	thousandths digit

Deleting a previous measurement record

The ProScale General Purpose display has the capability of transmitting a "delete previous measurement" signal by pressing the F2 key on the digital display. This causes the text "DEL" to be displayed instead of a position. This can be used to indicate the previously recorded entry in a file needs to be removed.

Command Format Examples

The following examples demonstrate how to configure various parameters of the ProScale RF receiver system. <ENTER> is the enter key on the PC.

If an invalid command letter is entered, the receiver will provide the following response:

*Use t, s, o, d, v, b, m or e.
Upper case to edit, lower case to view.*

System ID

To display the current system ID type in:
s<ENTER>

The receiver responds with:
System = < > **(Factory Default = 0)**

To change the system ID to 21, type:
S21<ENTER>

The receiver responds with:
System now = 21

Output Mode

To display the current output mode (from default), type in:
o<ENTER>

The receiver responds with:
Output Mode = < > **(Factory Default = 3)**

To change the output mode to 4, type:
O4<ENTER>

The receiver responds with:
Output Mode now = 4

Delimiter Character

To display the current delimiter character (from default), type in:
d<ENTER>

The receiver responds with:
Delimiter = < > **(Factory Default = <space>)**

To change the delimiter to a tab character, type:
D<TAB><ENTER> Where <TAB> = the PC tab key.

The receiver responds with:
Delimiter now = <tab>

Echo Mode

To display the current echo mode (from default), type in:
e<ENTER>

The receiver responds with:
Echo mode < > **(Factory Default = on)**

To change the echo mode to off, type:
E0<ENTER> Use 0 (zero) for off and 1 for on

The receiver responds with:
Echo mode off

Record Start Marker

To display the current record start marker status (from default), type in:
m<ENTER>

The receiver responds with:
Marker mode < > **(Factory Default = off)**

To change the record start marker mode to on, type:
M1<ENTER> Use 0 (zero) for off and 1 for on

The receiver responds with:
Marker mode on

Terminator Type

To display the current terminator type (from default), type in:
t<ENTER>

The receiver responds with:
Terminator = < > () **(Factory Default = <CR/LF> (0))**

To change the terminator mode to CR only (1), type:
T1<ENTER> Use 0 (zero) for CR/LF and 1 for CR only

The receiver responds with:
Terminator now = <CR> (1)

Baud Rate

To display the current baud rate (from default), type in:
b<ENTER>

The receiver responds with:

Baud rate = , **(Factory Default = 9600)**

To change the baud rate to 19200, type:
B19200<ENTER>

The receiver responds with:

Baud rate will be = 19200

The baud rate change becomes effective 1 second after the command is issued to allow the change message to be sent at the old baud rate.

Available baud rates are:

2400
4800
9600
19200
38400
57600
115200

Firmware Version ID

To display the current firmware version, type in:
v<ENTER> or V<ENTER>

The receiver responds with:

ProScale Receiver V1.xxx

Where xxx is the minor revision number.

Invalid Command

If an invalid command letter is entered, the receiver will provide the following response:

Use t, s, o, d, v, b, m or e.

Upper case to edit, lower case to view.

Defaulting the Receiver to Factory Values

In the event that the user wishes to restore the receiver to factory values, complete the following:

1. Remove the four screws from the bottom of the receiver and remove the top cover.
2. Locate and press the small pushbutton on the circuit board labeled DEFAULT.
3. The POWER LED will flash once to indicate that the factory parameters have been restored.
4. Replace the top cover and re-install the four bottom screws.

Setting Receiver for Master Mode on the Serial Port

By default, the ProScale RF receiver is designed to operate as a slave device. In this mode, a standard serial cable is used to connect the unit to a PC for normal operation.

In some cases, it may be required to use the receiver as a master device to communicate with another electronic product. To help to facilitate this, the unit's transmit and receive pins on the DB-9 can be reversed via internal jumper settings.

To reverse the transmit and receive pins, complete the following:

1. Remove the four screws from the bottom of the receiver and remove the top cover.
2. Move jumper blocks on JP3 and JP4 from pins 1 and 2 to pins 2 and 3 on each jumper.
3. Replace the top cover and re-install the four bottom screws.

A male-male DB-9 serial cable may now be used or a standard male-female cable with a gender changer may be installed.

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PRODUCT REGISTRATION

Fill out for your records **and**
FAX to Accurate Technology @ +1.828.654.8824 or
Register on line at
<http://www.proscale.com/registration.htm>

Name _____

E-Mail _____

Company _____

Address _____

Address _____

City _____

State/Region _____

Zip/Postal Code _____

Country _____

Purchased From: _____

Purchased When: _____

Serial Number: _____

**Thank you for choosing an Accurate
Technology Product**



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